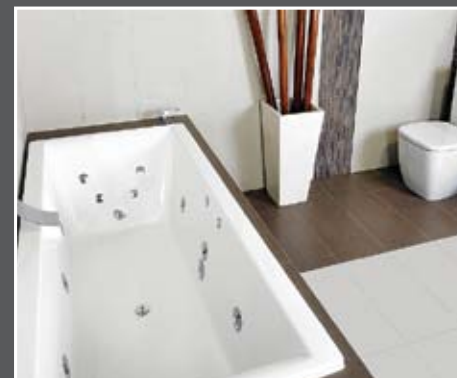


Australia's Largest collection of
Baths, Spa Baths and Showers

DECINA

BATHROOMWARE
relaxing your senses

Australia's own Bath & Spa Bath company
Catalogue 2013



*Details page 2

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Baths, All baths shown in this catalogue, except Freestanding Baths , Shower Baths and spa bath shells



Freestanding Baths & all other baths manufactured by Decina, Shower Baths, Shower Bases, Spa Bath shells and pipework



Spa Bath pumps, jets and fittings



Overflows, headrests, shower walls and screens





Design Excellence

Introducing Australia's Own Bath, Spa Bath and Shower Product Company

Our homes are much more than the single largest asset we are likely to have in our life. They are our sanctuary from the world - a place to raise a family and share our lives with others.

Bathrooms continue to be a place to escape, relax, cleanse and indulge ourselves with designs that match function with form.

Decina Bathroomware has a tradition of bringing product innovation and trends to the bathroom. We have grown strongly since our inception in 1989, with Decina becoming the largest specialist Bath, Spa Bath & Shower product manufacturer in Australasia. We have manufactured, here in Australia, over one million baths and are extremely proud of our reputation for very high quality standards.

Our innovative bath designs feature a number of water conserving bath shapes, low energy spa bath technology including whisper quiet motors and heat recycling pumps. Ultra low profile fittings that have not only made spa baths more comfortable but compliment the natural contours of the spa bath without unsightly intrusions into the internal space of the bath.

Decina & The Environment

As an Australian Manufacturer we are always conscious of impacting the environment. We are proud to be continually decreasing our waste to landfill and recycling more of our waste materials. We use recycled materials in most of our packaging. We also strive to design and develop products such as our energy efficient heat transfer pumps and water saving baths/spa bath models.

We also choose to partner with other businesses that have the same philosophy towards helping the environment.


Technical Excellence

Our Decina design team come from lengthy backgrounds in the acrylic bath and spa bath industry. As a result, Decina baths feature thoughtful designs and proven construction methods in the search for technical excellence.

We manufacture our baths and shower bases here in Australia using what we believe is the World's best acrylic sheeting – Lucite "SD" cross linked, sanitaryware grade acrylic. It provides the highest gloss, hardest surface finish and best resistance to heat and chemicals. That's why we back these products with the longest warranty on the market.

One of the most important things you need to know when purchasing a bath or spa bath, is the quality of the acrylic used to manufacture the product. Acrylic is the material that forms the bath/spa bath's surface and its quality determines if the product will last the distance and look as good in years to come as it does today.

Baths not made from sanitary grade acrylic are more likely to, over a period of time, discolour/craze, crack or blister.

Some of our range have been designed to be very water efficient (marked )

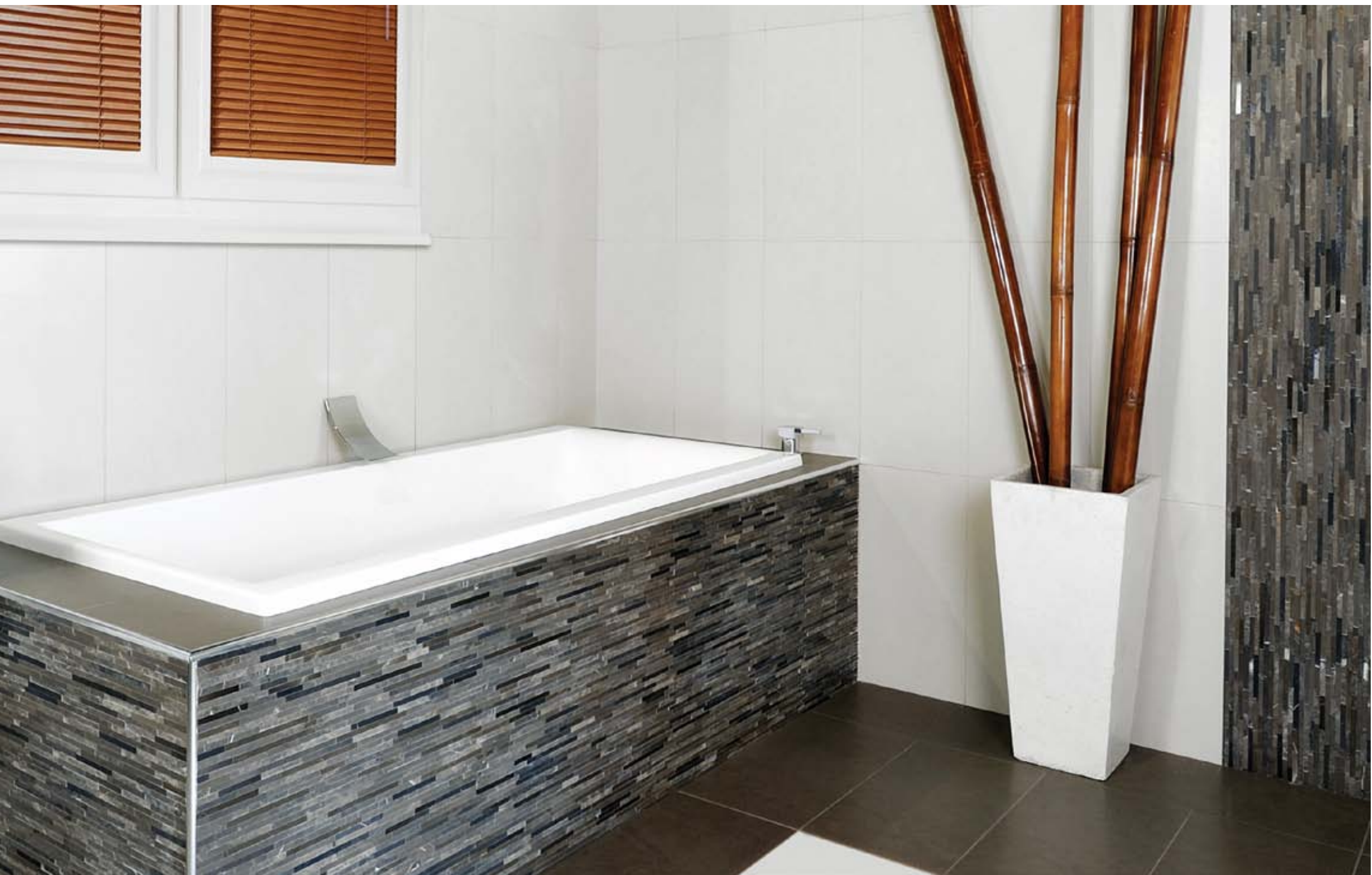
Careful consideration of the angle of the back of the bath supports the spine with lumbar supports and arm rests is included in many designs. Slim rims and steep sides maximise internal bathing space.

We offer the largest range of designs and shapes.

Why Buy Decina

- Decina is 100% Australian owned and manufactures 90% of its product range here in Australia. We have made over One Million Baths here since 1989
- The most comprehensive product range
- There are now many imported brands in our market but Decina continues to meet Australian Standards AS3861/1991
- Decina only uses Lucite's sanitary grade cast acrylic "SD" for our baths for superior gloss, chemical and scratch resistance, guaranteed colour-fastness, crack and craze resistance
- Steel rod reinforced bath rims to prevent "tile popping"
- Decina continues to win awards from our Retailers for exceptional after sales service
- Easy to install 'Ezi-Frames' structural base support frames
- Longest warranties





The Range



Shower Collection

Today's shower area is one of the most frequently used spaces in the home. Decina's Shower collection offers a quality range of shower options. They include semi frameless or frameless shower screens and doors to fit traditional tiled recesses. These can also be used with a Decina leak resistant acrylic shower base and tiled walls. Or combine the base, screen and door with a one piece, seamless acrylic wall.

The three piece option does not have the shower leaks and the maintenance issues associated with tiled shower walls which require constant work to the grout lines and are hard to keep clean making them ideal for the renovation market.



Bathing Collection

Decina's acrylic baths are moulded from a single through coloured sheet they do not rely on a surface applied colour like their contemporaries. The beauty of acrylic as a manufacturing material for designers is that the material is drawn down onto a mould and shape is only limited by imagination. Gone are the cold, uncomfortable and thermally inefficient baths of yesterday.

Decina choose to use Lucite 'SD' sanitaryware grade acrylic sheet regarded as the Worlds best with a harder surface for increased scratch resistance, chemical resistance and longer life. There are other baths on the market that use general purpose acrylic which will not necessarily comply with the Australian Standard or produce a long life in service. A good indicator of your security is the length of the manufacturer's warranty.

Amongst Decina's sizable range are a number of water wise designs designated on the following pages by ♻️♻️♻️.

Most bath models can be upgraded to Spa Baths.

The Range



Spa Bath Options

Decina offer an easy to understand upgrade path from baths to spa baths. Our Spa Baths come in three different specifications to provide the bather with different massage and equipment options.

The standard offering is Santai Spa Bath Specification with a traditional number of body jets and equipment for a soft massage action, or you can upgrade to a stronger massage action with the Contour Spa Bath specification. With more jets and lumbar massage this system has heat boosting, upgraded fittings, clutter free rims and head rests as standard. For the ultimate massage and equipment offer is our Dolce Vita Specification with maximum body, lumbar and foot massage. Remote system controller, head rests, structural steel base support frames, the world's slimmest fittings and larger capacity pumps.

Santai Spec Spa Baths

Designed for soft massage action Santai Specification Spa Baths are adjustable for water and air flow body jets configured to create water movement towards and around the body. Energy efficient Tri- Flow pumps are quiet and reuse heat generated by the pump motor to maintain water temperature.

The on bath fittings are slim profile, 'Mod Jets' designed exclusively for Decina. Control of the system is provided by an on rim air activated button with two air / water mixture controls also mounted on the rim.



Contour Spec Spa Baths

Contour offers a more vigorous massage action with an increased number of jets, mini jet lumber clusters and foot jets on some models. All models have more powerful pumps to cope with the increased jet numbers and electronic heat boosting of the energy recycling that is standard on the pumps. 'No water' and 'Auto reset' protection are added to the pumps.

Exclusive to Decina, patented 'C- Lenda' fittings are used. These are the Worlds flushest fittings giving your bath a smooth uncluttered look. The two air water mixture controls are mounted at the top of the bath sides so only the electronic system controller is on the bath rim. Head rests are standard.

Dolce Vita Spec Spa Baths

This is our premium offer and reflects our owners thirty years in the industry with a range of equipment made exclusively for Decina. Like our Contour Spec the "c-Lenda" fittings are used but with a totally clutter free rim achieved through the use of an exclusive 'Spa Key' remote controller for the system. On Dolce Vita we have maximised the body, lumbar and foot jet numbers for the ultimate massage action. We have added swirling action jets to the systems and used larger capacity 'C-Lenda' Maxi Jets for the body massage. The spa baths are fitted with structural steel base support frames for 'on site' installation peace of mind. All models have more powerful pumps to cope with the increased jet numbers and electronic heat boosting of the energy recycling that is standard on the pumps. 'No water' and 'Auto reset' protection are standard.

Added comfort is catered for with head rests.

Shower Collection



Shower Screens

Today's shower area is one of the most frequently used spaces in the home. Decina's Shower collection offers a quality range of shower options. They include semi frameless or frameless shower screens and doors to fit traditional tiled recesses. These can also be used with a Decina leak resistant acrylic shower base and tiled walls. Or combine the base, screen and door with a one piece, seamless acrylic wall.

The three piece option does not have the shower leaks and the maintenance issues associated with tiled shower walls which require constant work to the grout lines and are hard to keep clean making them ideal for the renovation market.

Shower Screens

Decina shower screens and doors can be fitted to tiled walls and floors or with tiled walls and Decina acrylic shower bases or as a full Decina shower systems with acrylic walls and acrylic shower base.

Unlike most available screens they are a full two metres high. There are two types in our range. The Cascade Range which is semi frameless and uses 6mm toughened glass. Or the frameless Lavano Range which has 8mm toughened glass.

All screens feature an easy install gasket wall system which does not use pop rivets. The wall channels have caps for easy cleaning. Doors close with magnetic seals and have drip strips along the bottoms. All the seals used are anti-fungal and UV resistant.

Shower Walls

Decina's shower walls come as part of the Cascade and Lavano shower systems, but can also be obtained separately.

They are made from a 2.2mm coextruded acrylic capped with ABS plastic.

Features:

- Ideally fitted with a Luna Shower Base
- Reduces mould growth
- Creates a leak resistant membrane when combined with a Luna Shower Base
- Long-lasting durability with High gloss finish

Luna Shower Bases

Decina's new range of Luna Shower Bases are made from 100% Lucite Sanitary Grade Acrylic and reinforced with a steel rod, which is the same process used in the manufacture of Decina's high quality baths and spa baths for over twenty years.

Lucite cast sheet is ideal for a high-usage product such as a shower base, as it is made from a premium quality cross linked sheet. Lucite 'SD' cast sheet is regarded around the world as the most durable sanitary grade acrylic money can buy.



Shows Decina Shower Screen on tiled base and tiled wall application. This is the most common form of construction across Australia



Shows Decina Shower Screen and Decina acrylic shower base with tiled walls. This is gaining increasing popularity to reduce the maintenance associated with tiled walls



Shows Decina Shower System, Decina acrylic Shower Base and Decina acrylic Shower Wall. Ideal for applications where experienced labour is an issue or where easy maintenance is a priority

* All screens are stamped with Aust/NZ Safety compliance number

Shower Bases

The actual dimensions of the shower walls for the following Luna Shower Bases are:

- 900 x 900 Luna Shower Base = 882 x 882 x 2005mm
- 1000 x 1000 Luna Shower Base = 982 x 982 x 2005mm
- 1200 x 900 Luna Shower Base = 1182 x 882 x 2005mm

Luna Shower Base

Decina's newly developed range of Luna Shower Bases feature the latest trends in modern shower designs including:

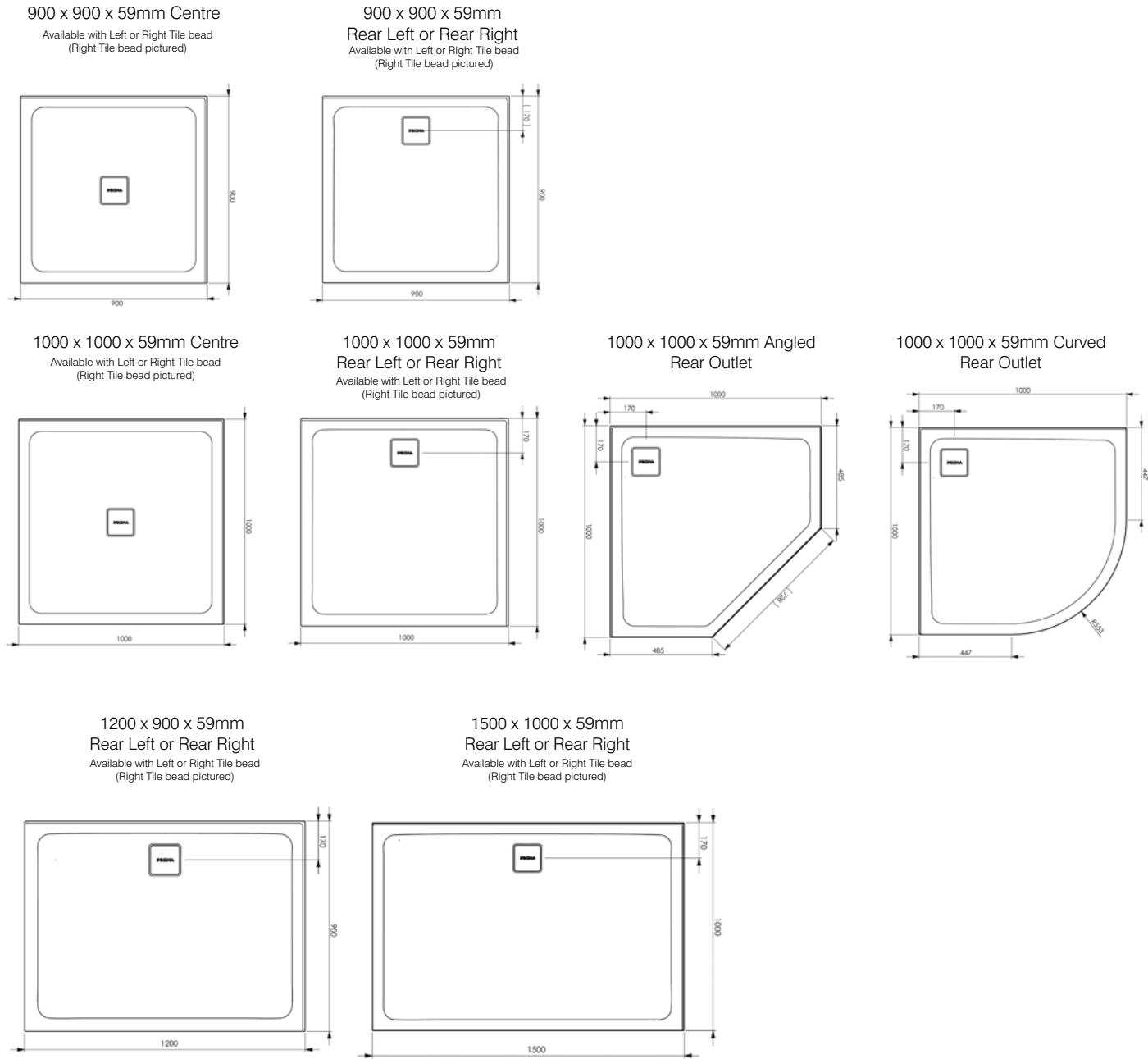
- Made in Australia
- Steel rod reinforced base
- Resin, timber board and glass composite reinforcing
- Self supporting feet
- Contemporary, chrome, square waste outlet
- Tiling bead

Why buy a Decina Acrylic Shower Base?

At Decina, we have no doubt that we are offering you a superior shower base product based on:

- Solid acrylic skin, which is thicker and more durable
- High strength, reinforced substrate
- Warm under foot
- High resistance to stains and chemical attack
- Resistance to scratching
- Colourfast (will not fade or dull)
- High slip resistance
- Superior gloss to match other bathroom surfaces
- Easy to clean
- 100% UV stable
- No mortar bed required

Shower Base Specifications





shower base cross-section
showing steel rod reinforcement

Tiling bead upstands on
sides to be set into walls

Base is double reinforced
for non spongy feel and
long life

Base made from Lucite
sanitaryware grade
acrylic. The same material
used extensively in
hospitals for its hygienic
qualities and ease of
cleaning

Low entry height



High strength, chrome-
plated, friction lock
removable waste cover
(Design Protected)

Cascade (Semi-Frameless) Showers

Unlike most screens in this category, the Cascade shower range features semi frameless 2 metre high, 6mm toughened glass shower screens which, combined with our Luna shower base and wall liner creates a flawless and attractive shower area in your bathroom.

Flawless in design and functionality the Cascade features:

- An easy install gasket to wall system (no pop rivets required)
- Wall channel finishing caps for easy cleaning
- Magnetic door seal and drip strips to avoid leaks and are UV resistant
- All seals are anti-funga
- All fittings are chrome steel, not plastic
- Screens have 8mm ± adjustments
- Doors can be reversed

For versatility, the Cascade screens can be installed on either tiles, on our Luna acrylic shower base with a tiled wall or as a complete acrylic shower system. These are available in a variety of combinations which offer affordable quality, flexibility and contemporary style

Specifications

Sizes:

Square 900 x 900 x 2000mm

Square 1000 x 1000 x 2000mm

Angled Corner 1000 x 1000 x 2000mm

Rectangle 1200 x 900 x 2000mm

Exact shower screen dimensions are

860 x 860mm (6mm)

960 x 960mm (6mm)

Screens are adjustable at the wall to a further 16mm from sizes above

Finish: White or Chrome

Luna Shower Base Options:

Square: Centre, Rear Left, Rear Right

Angled Corner: Rear Only



Chrome Hinge & Brace



Wall Channel Finishing Caps



*shown with rear waste outlet

Lavano Frameless Showers

Lavano Shower Screens and Systems

Decina is proud to introduce the frameless beauty of the Lavano shower screen. The Lavano Shower Systems are exemplified by polished chrome fittings and durable 8mm toughened glass. Majestic design and high gloss finishes make for a superior quality, luxury shower experience that embraces Decina's dedication to design and quality at an affordable price. The Lavano range is available in four contemporary models to match your space requirements.

Featuring a desirable 2 metre high, 8mm toughened glass screen with chrome patch hinges, an "inside-outside" solid handle and an adjustable slim line chrome brace. The Lavano shower will add value and be the centrepiece of your bathroom.

The Lavano screen is easy to clean and install with its "no pop rivet" design. It is ideal to combine with a fully tiled floor and wall, a tiled wall with Luna Shower Base or as a complete shower system.

Key Features:

- Easy to install
- 8mm toughened glass
- 2000mm high
- Inside-outside handle
- Magnetic door seal
- Chrome metal fittings
- Seamless fixtures (no pop rivets)
- All seals are impregnated with anti-fungal and UV resistant treatment
- Several installation options exist as the screen can be fitted on a Luna Shower Base or tiled floor with either an acrylic wall or tiled wall

Specifications

Size: 1000 x 1000 x 2000mm
1200 x 900 x 2000mm

Exact shower screen dimensions are
960 x 960mm (8mm)
1160 x 860mm (8mm)

Screens are adjustable at the wall to a further 16mm from sizes above

Luna Shower Base Options:

- Centre (not available in 1200 x 900 x 2000 size)
- Rear Left
- Rear Right



Square - Shown with
centre waste outlet



Rectangle - Shown with rear waste outlet
(rear right tile bead)

Lavano Angled Shower Screens and Systems

Decina understands the need for space saving in small bathrooms. As one of the most used and shared spaces in a home, function and aesthetic should never be overlooked. With the latest additions to Decina's Lavano Shower Range you'll never have to.

At 2 metres high, the Decina Lavano Angled showers offer a generous internal shower space, all the while, maximising the functional areas of your bathroom. This is achieved via the centred door on the Lavano Angled Corner Shower System and the clever single sliding door on the Lavano Curved Shower System.

The easy access points to these shower enclosures are designed to create room for a basin, toilet and/or storage to be located on either side without obstruction. Even the smallest bathrooms can become a spacious haven for bathing, well-being and rejuvenation.

Specifications

Size: 1000 x 1000 x 2000mm (Angled)

Exact shower screen dimensions are 960 x 960mm (8mm)

Screens are adjustable at the wall to a further \pm 8mm from sizes above

Finish: Chrome

Luna Shower Base Options:

- Rear Corner Waste



Lavano screen shown with optional shower wall and base



Weather Strip & Chrome Seal



Inside Outside Door Handle



Chrome Metal Hinge

Lavano Curved Shower Screens and Systems

Decina understands the need for space saving in small bathrooms. As one of the most used and shared spaces in a home, function and aesthetic should never be overlooked. With the latest additions to Decina's Lavano Shower Range you'll never have to.

At 2 metres high, the Decina Lavano Curved showers offer a generous internal shower space, all the while, maximising the functional areas of your bathroom. This is achieved via the centred door on the Lavano Angled Corner Shower System and the clever single sliding door on the Lavano Curved Shower System.

The easy access points to these shower enclosures are designed to create room for a basin, toilet and/or storage to be located on either side without obstruction. Even the smallest bathrooms can become a spacious haven for bathing, well-being and rejuvenation.

The door rollers and brackets have been vigorously tested for strength and durability.

Specifications

Size: 1000 x 1000 x 2000mm

Exact shower screen dimensions are 965 x 965mm (8mm)

Screens are adjustable at the wall to a further ± 8 mm from sizes above

Finish: Chrome

Luna Shower Base Options:

- Rear Waste



Lavano screen shown with optional shower wall and base

Cascade Pivot Panel

The Cascade Pivot Panel is perfect for any shower over bath application and is a smart solution for smaller bathrooms. It can be fitted on virtually all Decina rectangular baths or spa baths, with a tile bead.

Pictured here with the Modena Shower Bath, which is available in four easy-fit sizes, the Cascade Pivot Panel is also a great shower bath solution when fitted with the Azzurro 1200 Bath.

- Invisible channel brackets (all fixings are on the inside of the channel) create clean lines and a seamless finish
- The simplicity of the glass screen opens up the bathroom space and is meant to complement the design aspects of your bathroom by being unobtrusive
- Easy to clean
- Panel swing through 180°
- Drip seal to bath
- Available in Chrome or White

Note - Optional Towel Rail available - Chrome only

Specifications

Size: 1500 x 790mm

Modena Bath available in the following sizes:

- 1205 x 815 x 425mm
- 1520 x 815 x 445mm
- 1640 x 815 x 510mm
- 1790 x 815 x 510mm

Azzurro Bath available in:

- 1200 x 820 x 425mm



Cascade Fixed and Swing Pivot Panel

The new Cascade Fixed and Swing is the logical extension to the swing panel. It allows half of the screen to be folded away when not in use and with a larger screen area when in use. Decina have taken the concept to a new level with these features. Size - 1037 x 1500mm

Features:

- Provides a shower enclosure of over 1 meter long.
- A stand out feature of this product is its Tile Bead Glass Locator which allows the panel to be installed on a tile bead, parallel to the edge of the bath. This ensures a seamless aesthetic that is unique to Decina and is design protected. It also provides;
 - easier installation
 - improved rigidity of the system
 - increasing internal shower and rim storage space
 - eliminates the unsightly dust gutter of other common systems.
- Full length hinge allows:
 - swing panel to open in or out for easy access
 - self-centring hinge to facilitate the swing pane staying aligned with bath edge.
- Swing pane of glass can rotate up to 270 degrees and fold all the way in under the chrome plated brace allowing the bathroom space to be made more open.
- Fixed panel dimensions allow easy reach to tap handles.
- Gasket sealed walled channel allowing $\pm 8\text{mm}$ adjustability.
- 6mm toughened glass
- Chrome plated handle prevents glass to glass contact.
- Drip seal to bath

Specifications

Size:	Fixed Panel	530 x 1500mm
	Swing Panel	485 x 1500mm
	Overall size	1037 x 1500mm (both panels with frame fittings)



Shower Baths

Bella Inset Bath with tile bead

910 x 910 x 335mm - 69 litres
available in white (and ivory on application)

Many houses require a shower base that can double as a small bath in a depth which is easily accessible for the older or infirm. The Bella offers all the same advantages of slip resistant surface and compact size.

💧💧💧💧 water efficient design

910



Azzurro 1100

Inset Bath tile bead

1100 x 1100 x 455mm - 101 litres
available in white only

A unique sized compact corner bath/shower bath design, the Azzurro 1100 has many applications. It can be used in a second bathroom or ensuite for the occasional soak or everyday shower.

💧💧💧💧 water efficient design

1100



Azzurro 1200

Inset Bath with tile bead

1200 x 820 x 425mm - 116 litres available in white only

The Azzurro shower bath is an ideal bath/shower bath for a small area where space is limited. Water efficient and with a ledge for shower products, it is useful for bathing young children and is slip resistant.

💧💧💧💧 water efficient design

1200



Modena inset bath with tile bead

1205 x 815 x 425mm - 76 litres
1520 x 815 x 445mm - 124 litres
1650 x 815 x 510mm - 159 litres
1800 x 815 x 510mm - 194 litres

A slip resistant pattern combined with a huge showering area make it suitable for everyday use as a shower.

Optional Sienna headrest available.

1205



1520



Shower Baths

Angelique Inset Bath with tile bead

1295 x 1295 x 480mm - 179 litres
available in white and ivory (on application)

Larger bathrooms have opened up the possibilities for corner designed baths and the Angelique in two functional sizes is perfect for this application.

Optional Sienna headrest available.

1295



1465



Angelique Inset Bath with tile bead

1465 x 1465 x 480mm - 259 litres
available in white and ivory (on application)

Optional Sienna headrest available.

1650



1800









Bathing Collection

About Decina Baths

Decina's acrylic baths are moulded from a single through coloured sheet they do not rely on a surface applied colour like their contemporaries.

The beauty of acrylic as a manufacturing material for designers is that the material is drawn down onto a mould and shape is only limited by imagination. Gone are the cold, uncomfortable and thermally inefficient baths of yesterday.

Decina choose to use Lucite 'SD' sanitaryware grade acrylic sheet regarded as the Worlds best with a harder surface for increased scratch resistance, chemical resistance and longer life. There are other baths on the market that use XL or general purpose acrylic which will not necessarily comply with the Australian Standard or produce a long life in service. A good indicator of your security is the length of the manufacturer's warranty.

Amongst Decina's sizable range are a number of water wise designs designated on the following pages by    .

Most bath models can be upgraded to Spa Baths.

More Than Just Furniture

Whilst these days you can buy a bath not only in Decina's distribution channel of Plumbing Centres and better Bathroomware Shops but in Big Box and even Furniture shops there is more to a good bath than being a good piece of furniture.

A Bath should be your island away from the World where you can relax, immerse, indulge your senses in total comfort. Unfortunately many baths are totally designed as furniture with no consideration given to being comfortably used.

Imagine if we suggested you lay down on a timber floor and rested your back against a hard vertical wall. No back support, no nape support, no head support, no arm support, no lumbar support... would you think this was the ideal way to relax for thirty to fourth five minutes... no.

Decina Designers have over their thirty plus years in the industry learnt and understood the need for the bath or spa bath to be both an excellent piece of furniture and a functional bath.

Our designers see the two most critical elements of bath design are bath depth so you can fully recline under water and back support. Sounds simple but look at what is offered in the market.

Vertical back supports and hard rim edges will mean an unusable investment. We strongly believe in lumbar supports that should be around 78 degrees, the rim should have softly rounded edges and where possible we should include lower lumbar rounded support.

Good design should balance form and function.

All about Decina Freestanding Baths

Decina Dolce Vita Line freestanding baths are also made using 'Lucite SD', sanitaryware grade acrylic unlike many of there contemporaries. Decina's entry into the freestanding bath sector continues its determination to only use the best long life, durable materials. Whilst there are many other freestanding baths available that look a little alike, 'Lucite SD' provides a higher gloss, through coloured not spay painted finishes, higher resistance to scratching and chemicals and longer life.

Decina offers two types of freestanding baths. Firstly, two piece moulded baths joined with minimal seams at the bottom of the rims (see page 23 & 24) or Decina Freestanding with removable sides. These baths (page 25) feature patented technology for attaching the sides and unlike one piece baths allow access for cleaning and are capable of being jetted into a Spa Bath.

All about Decina Spa Baths

Bathing has been popular for hundreds of years as a form of relaxation and therapy. Decina makes it possible to take this to a different dimension. Our spa baths use the physical properties of water through movement, temperature and pressure for a gentle form of under water massage to stimulate the skin, muscles and body structure.

Decina has been the major player in the development and popularising of spa baths for more than twenty years. In those early days it was the addition of pumps to recirculate the bath water through the jets towards the body that was new and rather simple in its form.

The level of performance of those early spa baths bares little relationship to the highly developed hydro therapy baths of today.

Decina Spa Baths and Hydro Therapy Baths are made from high gloss, non porous sanitaryware grade, Lucite 'SD' acrylic. They offer ultra slim fittings, multi adjustable jets, low volume mini fittings to target specific parts of the body and suction safety valves. Low energy whisper quiet, Tri-Flo pumps (65db rating) and have anti vibration pads (Generally the water movement makes more noise than the pump). They are energy efficient enough to work off a 10 amp power point and have superior priming and 15% lower running costs than older pump models. Clever technology in the pump design uses the heat generated from the pump motor to maintain the bath water temperature. All these elements are combined into high performance systems.

Decina Spa Bath Systems

Decina Spa Baths can be supplied in any one of three different forms. The 'Hydro Jet System' is made by a stream of water flowing though jets positioned on the bath wall being mixed with air, creating water turbulence. The hot water encourages blood flow and the tiny bubbles of air explode on contact with the skin stimulating blood circulation. 'Air Systems' push air (only) through jets on the bottom of the bath. 'Dual Systems' are a combination of hydro and air jets.

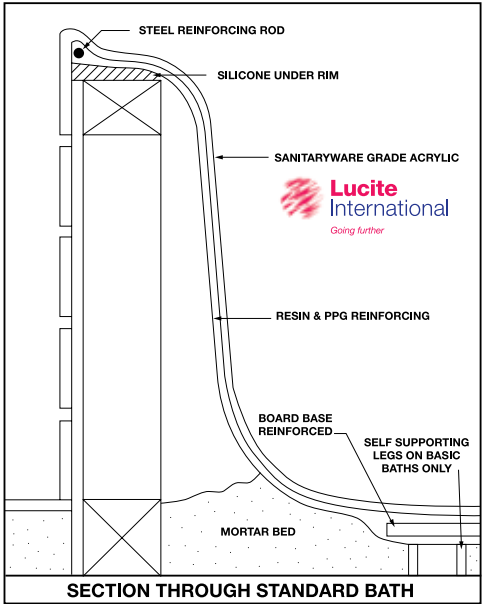
Hydro-Jet Systems

The Hydro-Jet System is by far the most popular and can be recognised by the placement of jets in the sides of the bath wall. With this system the bath is filled with warm water as you would with a normal bath and when the pump is activated the water is drawn from the bath to the pump and then pushed back into the bath via the jets.

As the water passes through the jets it can draw air from the air/water mixture controls delivering a more vigorous massage action. With the air controls turned down or off, only water passes through the jets for a soft massage action.

Accessories

Decina offer many spa bath accessories designed to enhance your bathing experience. Ranging from pump upgrades to support frames, overflows and headrests. For further information refer to page 57-58.



Your Home Spa Explained

Why pay to go to an expensive Spa when you can enjoy all the therapeutic benefits of a commercial spa in the privacy and confidence of your own home.

There is no doubt modern living have created significant pressures on our health and well being that did not exist twenty years ago. Time pressures, work pressure, financial pressures, the capacity to divorce yourself from work with the easy access of data phones and devices, the increasing household where both partners work often mean less time with children and even less “me” time.

Lock the door, light the candles, get a good book, maybe a glass of wine, lower the lights and settle back for a gentle soak, a relaxing massage and unlock your brain from the routines of life.

What are the key elements you should look for in upgrading your bathroom into your home spa?

- A bath deep enough for you to be fully emerged in water up to your neck
- A bath long enough to suit your body height
- A bath wide enough for you to have space beside your body so you are not resting hard against the hydro massage jets
- A bath with good back support, rounded support for the neck, ideally with head support and lumbar support
- A bath made from energy efficient acrylic which does not draw the heat away from the bath water

You will need more than a furniture shop poorly designed box.

This is a significant initial investment but a small long term investment in the life of your house but even more so in your own ‘well being’.

Spa Baths use no more water than a fifteen minute shower and today’s spa bath pumps are whisper quiet, energy efficient with much of the heat required to maintain bath water temperature captured and reused from the heat generated by the pump motor.

When we helped introduce spa baths in the eighties they were very simple in their function with large, bulky but not very efficient body jets placed along the side of the bath. Large, somewhat noisy and inefficient pumps recirculated water into the bath and energy absorbing heaters maintained water temperature.

Decina has been the innovators in spa bath design and today offering s far removed from those early days. We were first to introduce pumps with inbuilt heaters, jets which doubled the aeration of the water through patented technology, quieter pumps, heat reusing pump motors, ultra low profile in bath fittings, remote spa controllers and below rim air water/ mixture controls for clutter free rims.

Decina’s designers have continued to evolve the whirlpool system with a range of different jets used for different functions and placed in the bath to massage different parts of the body.

Body Jets

These are the larger jets placed along the long sides of the bath. These are the largest jets we use and as well as pushing water directly onto the sides of the body these push water around the bath to create strong water movement. These jets are adjustable for water flow and aeration. As the water rushes through the jets a vortex action sucks air from the air water mixture controls to create a stronger massage action.

Decina have continued to evolve these jets in conjunction with our suppliers. Clever patented designs have made our jets almost completely flush with the bath walls to create a minimalist look in line with today’s bathroom expectations.

With our Dolce Vita Spec system we use an even larger capacity Maxi Jet for the ultimate massage action.

Lumbar Jets

Decina use flush mini jets and in Dolce Vita flush mini swirl jets in the back of the bath to massage the back of the body. We place these in clusters to action the top and lower parts of the back.

Foot Jets

Decina again use flush mini jets to massage the feet.

Mod Jets - featured on Santai Spa Baths

Decina is once again leading the way in spa bath innovation with our Santai Spa Collection which features our Mod jet spa system. Continuing on from our world leading c-lenda™ jets, the Mod jets and controls are low profile, fully adjustable, comfortable and easy to clean. The Santai Spa fittings supersedes the old spa of yesterday highlighting a smarter, streamline look and easy clean.



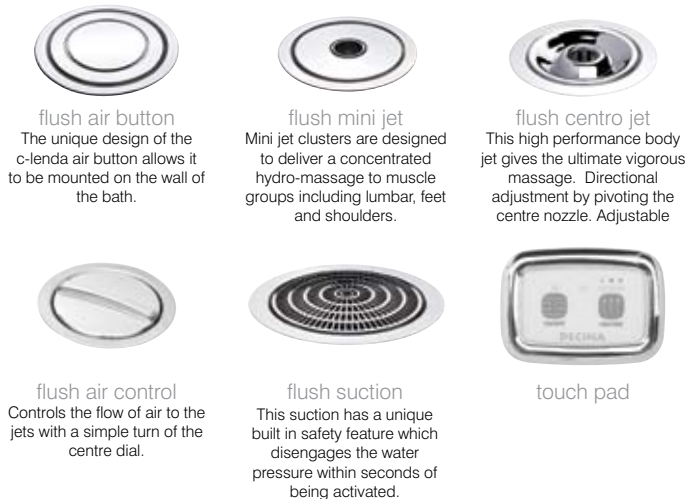
The lowest profile jet system in the world

Exclusive to Decina these innovative flush jet fittings have redefined the aesthetics of spa baths. Ergonomically the most comfortable jets available. With c-lenda’s patented technology, the fittings are mounted flush with the bath wall creating a smooth continuous surface without protrusions.

Designed to be visually pleasing and extremely comfortable, the c-lenda fittings are easy to clean, with stainless steel trims and will maintain their appealing look for years to come. Every aspect has been designed with the bather in mind. From the smooth, easily adjustable controls, the invigorating jet massage performance through to the super safe suction system....

With c-lenda™ “there will be no looking back”

C-lenda Jets - Featured on Contour and Dolce Vita Spa Baths



Exclusive to Dolce Vita Spa Baths



Anatomy Of A Spa Bath

Sensa Touch Pad

This touch pad separately controls both heat and water activation and is an alternative to the on/off button. Heat boost touch pads are standard on the Contour collection and can be ordered as an option on the Santai collection.

Air/Water Mixture Controls

As the water passes through the jets it can suck air via a venturi action from the air/water mixture control to aerate the water and provide a more vigorous massage action. Decina uses air controls on our Santai, Contour and Dolce Vita Collections to improve aeration.

Pump Positions

The pump can be located as follows:-

- under the bath rim with access through the wall from the outside or from an adjoining room
- taken through an external wall
- into an adjoining room
- within the tiled hob of the bath

For optimum performance, the pump should be no more than 1.2 metres from the spa with no directional changes. The pipework is fully plumbed and water tested in the factory.

Auto Heat Pump

Operated by a pneumatic air button mounted on the rim of the bath. The Tri-Flo's unique back plate design allows the heat generated by the motor to be transferred into the water allowing the pump to help maintain the water temperature.

Xtra Heat Pump

The pump has a heat element that is activated when the pump is turned on. The element is designed to maintain water heat (not heat from cold). The element remains on when the pump is being used and can only be disengaged when the pump is switched off. Not ideal for hot climates.

Sensa Touch Heat Boost Pump

The touch pad located on the rim of the spa has two switches, one that turns the motor on or off - the other switch controls the heater element (three heat settings). The heater element can be engaged or disengaged whilst the pump is running.

NB: No pump is designed to heat cold water

Mini Jets

Volume adjustable mini jets are fitted to the lumbar or foot areas.

Hydro Jet System

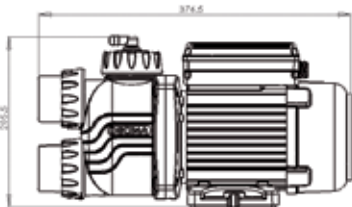
The jets in the side walls of the spa bath indicate that it is a Hydro Jet System. This draws water from the suction fitting to the pump which then pushes water back into the spa bath via the jets. Adjustable jets for water pressure.

Suction

Draws water from the spa back to the pump for recirculation. Designed with total safety in mind, this suction has a unique built in feature which disengages the water pressure within seconds of being activated.

Technical Information

- All models use standard 10 amp. power outlet
- Heat transfer technology (15% lower running costs)
- Superior priming technology
- Dual outlets for easy installation
- Rubber anti-vibration pad moulded into pump base
- Low 65 dB rating
- IP55 electrical protection rated.
- Dry run protection (Electronic models)
- 5 year warranty



Base Support Frame

The spa bath can be ordered with an optional galvanised steel base support frame. In this case the pump (depending on the pump position and bath) is fixed to the frame which has adjustable feet. (adds 90mm - 120mm to the height)

On/Off Button (not shown)

Standard on our Santai Spa Collection, the pump is operated by the pneumatic air switch mounted on the rim of the bath. One push and the pump is activated by air, another push and it is turned off. Image can be found on previous page.



SPA BATH SPECIFICATION	
BATHS	
Material of manufacture	
FITTINGS	
Jets	
Head Rests	
On bath rim air / water mixture controls	
On bath rim pump control	
Suction PUMP	
PIPEWORK SYSTEM	
STEEL BASE SUPPORT FRAME	

SANTAI SPECIFICATION SPA BATHS

Made from Lucite brand, 'SD', sanitaryware grade acrylic
Double reinforced base and rims
Deep designs
Made in Australia (except where shown)
10 year warranty on Bath
Exclusive to Decina, low profile, "Mod Jets"
Finger adjustable
Made from ABS
Rows of jets down each side of bath
mini jet cluster for lumbar massage
Available as option
Low profile air/water mixture controls
Low profile air button
Three fittings on rim
Unique built in safety cut off
Auto Heat boost - 0.5 Kw pump
Pump energy reused to add water heat
On bath air button contoller
Whisper qiet low 65 db rating
Self draining action after use
IP55 electrical rating
Rubber anti vibration pads
Heat transfer technology [15% lower running costs]
Runs off 10 amp power point
Superior priming reduces possibility of faulty installation
Factory water tested
Over twenty years of manufacturing experience ensures the system maximises water flow and performance
High pressure PVC piping used on high pressure lines
Option

CONTOUR SPECIFICATION SPA BATHS

Made from Lucite brand, 'SD', sanitaryware grade acrylic
Double reinforced base and rims
Deep designs
Made in Australia (except where shown)
10 year warranty on Bath
Exclusive to Decina, patented C-Lenda jets
Finger adjustable
Made from ABS and Stainless steel
Hi- performance from unique design
Rows of jets down each side of bath
Larger mini jet cluster for foot massage
Larger mini jet cluster for lumbar massage
Side jets are hi-performance C-Lenda 'Flush Centro Jets'
Standard
Ultra low profile, C-Lenda air/water mixture controls
Touch pad
Three fittings on rim
Unique built in safety cut off
Electronic Heat Boost Heat boost - 1.0 Kw pump
Pump energy reused to add water heat
Heating element to boost water heat
Three stage heater control
On bath touch pad controller
Whisper qiet low 65 db rating
Self draining action after use
Dry run motor protection
IP55 electrical rating
Rubber anti vibration pads
Heat transfer technology [15% lower running costs]
Runs off 10 amp power point
Superior priming reduces possibility of faulty installation
Factory water tested
Over twenty years of manufacturing experience ensures the system maximises water flow and performance
High pressure PVC piping used on high pressure lines
Option


DOLCE VITA SPECIFICATION SPA BATHS

Made from Lucite brand, 'SD', sanitaryware grade acrylic
Double reinforced base and rims
Deep designs
Made in Australia (except where shown)
10 year warranty on Bath
Exclusive to Decina, patented C-Lenda jets
Finger adjustable
Made from ABS and Stainless steel
Hi- performance from unique design
Rows of jets down each side of bath
Larger mini jet cluster for foot massage
Larger mini jet cluster for lumbar massage
Side jets are hi-performance C-Lenda 'Flush Maxi Jets'
Standard including on some baths unique removable Sienna (in black or white) or 'Fiore' designs
No fittings - Air/water mixture controls are in the bath
No fittings
Remote Spa Key Controller
No fittings on rim for total minimalist look
Unique built in safety cut off
Spa Key Heat boost - 1.5 Kw pump
Pump energy reused to add water heat
Heating element to boost water heat
Three stage heater control
Remote Spa Key controller
Whisper qiet low 65 db rating
Self draining action after use
Dry run motor protection
IP55 electrical rating
Rubber anti vibration pads
Heat transfer technology [15% lower running costs]
Runs off 10 amp power point
Superior priming reduces possibility of faulty installation
Factory water tested
Over twenty years of manufacturing experience ensures the system maximises water flow and performance
High pressure PVC piping used on high pressure lines
Included

Bathing

FORM

Bambino / Adatto inset bath with tile bead

The Adatto features extra depth to allow the bather to fully recline into the water. Arm rests sweep around from the shoulder position to provide comfort and a lumbar support cradles the back. These baths also have self supporting feet for ease of installation.  water efficient design. Available in white and ivory (on application) Sizes: 1510 x 715 x 445mm - 160 litres / 1650 x 715 x 445mm - 200 litres

Bambino/Adatto Bath




FUNCTION

Bambino/Adatto Santai Spa Bath



Turin inset bath with tile bead

There has been a distinct movement back to the elegant, simple lines of yesterday. Form and function combine to provide 3 bathroom solutions for a variety of bathroom and bather sizes. The Turin's added width places the bather at the ideal distance from the massage jets.  water efficient design. Available in white and ivory (on application) Sizes: 1520 x 755 x 445mm - 121 litres / 1665 x 755 x 445mm - 138 litres / 1790 x 755 x 480mm - 153 litres

Turin Bath



Turin Santai Spa Bath



EMOTION

Bambino/Adatto Contour Spa Bath



Turin Contour Spa Bath



PASSION

Bambino/Adatto Dolce Vita Line

Not available in the Dolce Vita Line

Turin Dolce Vita Line



Not available in 1520

Bathing

FORM

Modena Shower Bath / Prima inset baths with tile bead

Wider and deeper than traditional shower baths the Modena/Prima is almost the ideal single person bath size. Long comfortable arm rests support the bather whilst a curved neck roll holds the head and neck. Lumbar support is again a feature. A slip resistant pattern (Modena only) combined with a huge showering area make it suitable for everyday use as a shower. Optional Ezi-Frame available
Available in white (and ivory on application) Sizes: 1205 x 815 x 425mm - 76 litres (Modena only) / 1510 x 815 x 445mm - 124 litres / 1650 x 815 x 510mm - 159 litres / 1790 x 815 x 510mm - 194 litres

Modena/Prima Bath (Modena pictured)




FUNCTION

Modena/Prima Santai Spa Bath (Modena pictured)



Shenseki inset bath with tile bead

Small in size and big on impact, the Shenseki is ideal for the small bathroom. Maximising space and internal depth for a comfortable bathing experience, Decina's Shenseki 1395 and 1515 bath feature a tile bead for inset application. Optional Ezi-Frame available -  water efficient design Sizes: 1395 x 755 x 480mm - 137 litres / 1515 x 810 x 520mm - 191 litres

Shenseki Bath



Shenseki Santai Spa Bath



EMOTION

Modena/Prima Contour Spa Bath (Modena pictured)



Shenseki Contour Spa Bath



PASSION

Modena/Prima Dolce Vita Line (Modena pictured)



Not available in 1510

Shenseki Dolce Vita Line




Bathing

FORM

FUNCTION

Novara Island Bath or Inset Bath

Soft internal lines and generous lumbar area create the perfect invitation to relax and rejuvenate. The Novara is available in two options; Island style and tile bead to accommodate either installation requirements, also self supporting feet. Optional Ezi-Frame available.  water efficient design. Available in white and ivory (on application) Sizes: 1525 x 735 x 447mm - 101 litres (with tile bead) / 1653 x 723 x 435mm - 114 litres (without tile bead) / 1665 x 735 x 447mm - 114 litres (with tile bead)

Novara Bath



Registered Design


Novara Santai Spa Bath



Cortez inset bath with tile bead

The Cortez has the minimalist approach to design but by adding tiling beads to the bath's perimeter, it can be used as an inset bath. This means that it can be fitted into the wall studs rather than spaced away from them as is required for an island bath with no tiling beads. Optional Ezi-Frame available. Available in white and ivory (on application). Sizes: 1520 x 765 x 450mm - 136 litres / 1670 x 765 x 450mm - 154 litres

Cortez Bath



Cortez Santai Spa Bath



EMOTION

Novara Contour Spa Bath



PASSION

Novara Dolce Vita Line



Cortez Contour Spa Bath



Cortez Dolce Vita Line



Bathing

FORM

Carina Island Bath

The Carina's planes have been angled to maximise bath space/utility, reclining comfort and function. Its form is that of an island bath so it has to be set away from adjoining walls allowing the viewer to truly appreciate its simple elegance. Available in white and ivory (on application) Sizes: 1525 x 765 x 440mm - 147 litres / 1675 x 765 x 440mm - 166 litres / 1750 x 805 x 480mm - 182 litres

Carina Bath



Martino Island Bath

The latest in European design, the Martino luxury double ended bath combines clean straight lines with rolling edges in each lumbar area that flow into the bath, mixing comfort with modern design. Available in white and ivory (on application). Sizes: 1745 x 820 x 485mm - 182 litres

Martino Bath



FUNCTION

Carina Santai Spa Bath



Martino Santai Spa Bath



EMOTION

Carina Contour Spa Bath



PASSION

Carina Dolce Vita Line



Martino Contour Spa Bath



Martino Dolce Vita Line



Bathing

FORM

San Diego inset bath with tile bead

The San Diego features a slight curvature in the lumbar which cradles the shoulders and extra depth allows for full immersion. The generous length and centre waste allows for dual bathing and is suitable for wall or island installation. Available in white and ivory (on application). **Sizes:** 1790 x 820 x 480mm - 194 litres

San Diego Bath



Orion Island Bath style

The Orion takes a classic shape and transforms it into a perfect reclining bath for two. Shelf and seating areas allow it to be water conscious and the gentle rake in the dual reclining area provides full support. Available in white only. Options - Orion headrests, overflow and base support frame. **Sizes:** 1570 x 482mm - 261 litres (200mm from rim)

Orion Bath



FUNCTION

San Diego Santai Spa Bath



Orion Santai Spa Bath

Not available as a Santai Spa Bath

EMOTION

San Diego Contour Spa Bath



PASSION

San Diego Dolce Vita Line



Orion Contour Spa Bath







Orion Dolce Vita Line



Bathing

FORM





Uno Island bath style

The Uno bath combines depth and simple lines to blend beautifully in today's bathrooms. Decina's design touches include an ergonomically shaped lumbar support to cradle the back and steep sides for maximum internal space.     water efficient design. Available in white (and ivory on application) Sizes: 1530 x 750 x 480mm - 140 litres / 1700 x 750 x 490mm - 168 litres

Uno Bath



Lido Island Bath style

Oval baths have always been perceived as a timeless classical shape. The Lido is no different - with a centre positioned waste and double ended lumbar areas making it possible to recline at either end. Available in white (and ivory on application).     water efficient design Sizes: 1690 x 755 x 476mm - 147 litres

Lido Bath



FUNCTION

Uno Santai Spa Bath



Lido Bath Santai Spa Bath



EMOTION

Uno Contour Spa Bath



Lido Bath Contour Spa Bath



PASSION

Uno Dolce Vita Line



Not available in 1530

Lido Bath Dolce Vita Line



Bathing

FORM

Caval Island bath style

The Caval bath takes the oval theme to a new level. Its extended length and width provide that extra space that makes it a perfect bath for two. Available in white and ivory (on application)
Sizes: 1800 x 845 x 485mm - 188 litres

Caval Bath



FUNCTION

Caval Santai Spa Bath



Duo Island Bath style

The Duo is a classical oval design for larger bathrooms. Arm rests, moulded back supports and large capacity lumbar jets combine to provide superb comfort for two bathers. Available in white and ivory (on application)
Sizes: 1850 x 1275 x 485mm

Duo Bath



Duo Santai Spa Bath



EMOTION

Caval Contour Spa Bath



Duo Contour Spa Bath



PASSION

Caval Dolce Vita Line



Duo Dolce Vita Line



Bathing

FORM

Angelique Inset bath with tile bead

The Angelique is timeless in design. Generous depth and additional features such as arm rest and ergonomic recliners have set the benchmark in corner spa bath design. Available in white and ivory (on application)
Sizes: 1295 x 1295 x 480mm - 179 litres / 1465 x 1465 x 480mm - 259 litres

Angelique Bath



Renee Inset bath with tile bead

The Renee features a more upright bathing position for added leg room and is large enough for 2 bathers. Lumbar jets provide a spinal massage at either end of the spa and a slip resistant entry/exit zone makes access easy. Available in white and ivory (on application). Sizes: 1495 x 1495 x 495mm - 257 litres

Renee Bath



FUNCTION

Angelique Santai Spa Bath



Renee Santai Spa Bath



EMOTION

Angelique Contour Spa Bath



Renee Contour Spa Bath



PASSION

Angelique Dolce Vita Line



Renee Dolce Vita Line

Not available in the Dolce Vita Line

Bathing

FORM

FUNCTION

Positano Inset bath with tile bead

Relax and re-invigorate, the Positano is the perfect escape from the stress of the day. This angled corner spa bath allows side by side bathing while enlarged front sides increase internal space and comfort. Available in white
Sizes: 1490 x 1490 x 540mm - 308 litres

Positano Bath



Positano Santai Spa Bath

Not available as a Santai Spa Bath

Eclipse Island Bath style

The Eclipse embraces a new trend in rectangle bath design. Unlike traditional baths, the Eclipse has a convex curved front face which provides soft reclining edges and a very generous bathing area for two. The centre bathing area of the spa baths feature five adjustable jets that have been positioned in zones to create a primary and secondary massage action, with the addition of jets in each lumbar area to stimulate the lower and upper back muscles. Available in white. Sizes: 1850 x 955 x 433mm - 164 litres (200mm from rim)

Eclipse Bath



Eclipse Santai Spa Bath

Not available as a Santai Spa Bath

EMOTION

Positano Contour Spa Bath



PASSION

Positano Dolce Vita Line



Eclipse Contour Spa Bath



Eclipse Dolce Vita Line



Bathing

FORM

Lago Island Bath style

The Lago combines form and function in this large rectangular bath that offers generous width, making it ideal for dual bathing. It is the perfect match for the minimalist and contemporary style found in today's bathrooms. Available in white. **Sizes: 1795 x 1050 x 490mm - 330 litres (200mm from rim)**

Lago Bath



FUNCTION

Lago Santai Spa Bath

Not available as a Santai Spa Bath

Venice Island Bath style

The Venice is a square bath large enough to provide bathing pleasure for two. This freeform bath is a superb match for the shapes of other suites in the bathroom. Venice comes standard with galvanised base support frame and overflow. To ensure correct structural support and safety from overflowing. Available in white. **Sizes: 1400 x 1400 x 500mm / 370 litres (200mm from rim)**

Venice Bath



Venice Santai Spa Bath

Not available as a Santai Spa Bath

EMOTION

Lago Contour Spa Bath



PASSION

Lago Dolce Vita Line



Venice Contour Spa Bath



Venice Dolce Vita Line



Freestanding Baths & Spa Baths

Decina Dolce Vita Line freestanding baths are also made using 'Lucite SD', sanitaryware grade acrylic unlike many of there contemporaries. Decina's entry into the freestanding bath sector continues its determination to only use the best long life, durable materials.

Whilst there are many other freestanding baths available that look a little alike, 'Lucite SD' provides a higher gloss, through coloured not spay painted finishes (one of the few in the Australian market) and a higher resistance to scratching and chemicals and longer life.

Decina offers two types of freestanding baths. Firstly, two piece moulded baths joined with minimal seams at the bottom of the rims or Decina Freestanding with removable sides. These baths feature patented technology for attaching the sides and unlike one piece baths allow access for cleaning and are capable of being jetted into a Spa Bath.



* Note - Tapset can be fitted to bath rim

Freestanding Baths



Sarto freestanding bath

The traditional Clawfoot bath has continued to be popular in many parts of Australia in federation homes. Now Decina offers a solution that unlike its heavy metal predecessors is warm to the touch and energy efficient.

Sizes: 1750 x 730 x 750mm - 165 litres (100mm from rim)



Cool freestanding bath

This classic oval shape with minimalist clean lines is timeless in design and features generous reclining lumbar areas at both ends to accommodate two bathers. Features leveling frame and adjustable legs. Optional Sienna headrests available. Available in white only

**Sizes: 1500 x 750 x 600mm / 1790 x 790 x 590mm
167 litres (200mm from rim)**



Freestanding Baths



Oval freestanding bath

This unique oval design features a sculptured internal radius and a centre landing. Like the Cool, the Oval is manufactured to the highest standards with Lucite Sanitary Grade acrylic sheet. Available in white.
Sizes: 1710 x 955 x 622mm - 153 litres (200mm from rim)



Sheraton freestanding bath

Designed specifically for smaller bathrooms, the Sheraton freestanding offers generous internal bathing room for its size and displays the sophistication and opulence of much larger baths. Ideal for small bathrooms. Optional Sienna headrests available.
Sizes: 1595 x 750 x 625mm - 135 litres (200mm from rim)



Freestanding Baths



Westin freestanding bath

Designed with soft radii, generous lumbar areas and angled returns that allow the bath to fit into smaller bathrooms. The Westin is manufactured with Lucite sanitary grade acrylic and has a 10 year warranty. Optional Fiore headrests available.

Sizes: 1710 x 827 x 615mm - 188 litres (200mm from rim)



Munich freestanding bath

The Munich Freestanding features an elliptical shape with flowing raised ends for maximum bather comfort. Deep contours provide ergonomic support. Your resort bath at home.

Size: 1820 x 835 x 765mm 252 litres (100mm from rim)



Freestanding Baths & Spa Baths

Mintori Freestanding

The Mintori reflects Decina's continuing evolution and pursuit in innovation, design and technology. Removable panels [using a patented magnetic fixing system] allow access to the bath for installation or cleaning. In its freestanding form this bath can be readily and freely located. Taps can be fitted to the rim of this bath.

Available in white
Sizes: 1790 x 900 x 595min-630max (height adjustable) - 190 litres
(200mm from rim)

Bath



Shown with optional headrests

Mintori Contour Spa Bath



Mintori Dolce Vita Line





Freestanding Baths & Spa Baths

Orion freestanding Bath

The freestanding Orion is built on a galvanized steel frame for strength and easy installation. Removable panels (using a patented magnetic fixing system) allow access to the bath for installation or cleaning. In its freestanding form this bath can be readily and freely located. Available in white only.

Size: 1570mm x 575min-605max (height adjustable)

Registered Design and Patent pending



Bath

Orion freestanding Spa Bath

The Orion along with Decina's Mintori are amongst the very few freestanding Baths on the market that can be converted into a spa bath. The removable side panels allow access to fit the spa pipework system and future access. With its clever design allowing the pump to be located under the bath sides the Orion can be located anywhere in the bathroom or ensuite. Already chosen for penthouse apartments in five star accommodation establishments with features like the side by side bathing arrangement, the Orion is the ultimate form of the freestanding bath.

Size: 1570mm x 575min-605max (height adjustable)

Registered Design and Patent pending

Dolce Vita Line



Introducing Ezi-Frames

In line with our tradition of innovating in the Bath and Spa Bath market Decina is proud to introduce the “EZI-FRAME”.

This is the solution to easy, structural on site fitting of baths and spa baths (see individual bath specifications for which baths suit Ezi-Frames).

Since the introduction of acrylic baths in Australia the most common form of installation was to bed the base of the bath in a mortar bed. This provided a structural support with the weight of the water and bather transferred to the sub floor through the mortar.

In the nineties Decina began offering some models with moulded PVC legs fitted to the base which were factory trimmed to provide a level base. These legs are a set length so if the bath height is established differently further support under the legs had to be provided on site. The most common installation method has been layers of bricks and sheeting as can be seen in image “A” on a typical building site.

Now Decina can eliminate the need for further support with an affordable galvanised steel support frame with adjustable legs that can be fitted under the bath on site.

A typical Decina Bath or spa bath has between 175kg and 450kg of weight in it with the bath full and a bather or two bathers inside. The use of ‘on site’ scrap, or foam under the bath will not

structurally support it and will void the Decina warranty. Even the use of two timber bearers shown in image “B” may not adequately support the weight and Decina's only two recommended support methods are the use of a full mortar bed or steel support frames.

The “Ezi-Frame” can be prefitted to the bath before sitting it in its support frame or post fitted. The Ezi-Frame is glued to the bottom of the bath with construction adhesive. Once fitted the legs are simply screwed down to touch the sub floor.

Full installation instructions are provided with the “Ezi-Frame”.

Advantages

- Low cost
- Easy to install
- Time saving
- Structural support is provided
- Will not crush down as happens when foam is used
- Available through your bath retailer
- Lock nuts provided
- Adjustable from 55mm to 170mm

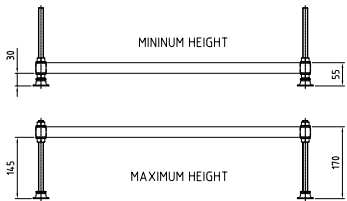


Image A - Common bricks and sheeting bath support


















Image B - Timber bearers








Image C - Decina Ezi-Frame fitted

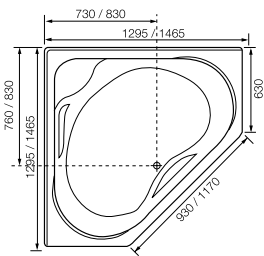


Components		Description	<div> <div>• Standard</div> <div>Santai</div> <div>Contour</div> <div>Dolce Vita</div> </div>		
Mod Power Button		Pneumatic air switch button. Turns spa bath pump on/off.	•		
Mod Air Control		Rotate left or right to regulate air flow to the jet system.	•		
Mod Mini Jet		Only available in our Santai jet spa models. The mini jet is designed to provide a concentrated massage in the lumbar and feet areas of the body	•		
Mod Centro Jet		Circulates air and water flow from the side walls of the spa. The centro jet is fully adjustable for water pressure by half-turning the face of the jet left or right. The direction of the jets can also be altered by adjusting the eyeball of the jet up, down or sideways.	•		
Mod Suction		Draws water from the spa back to the pump for recirculation. Designed with total safety in mind, this suction has a unique built in feature which disengages the water pressure within seconds of being activated.	•		
c-lenda™ Flush Mini Jet		The c-lenda™ Flush Mini Jet is specifically positioned to provide a concentrated massage to the lumbar and feet areas of the body.		•	•
c-lenda™ Flush Centro Jet		The c-lenda™ Flush Centro Jet is designed to circulate air and water flow from the side walls of the spa. The direction of the jets can be altered by adjusting the eyeball of the jet up down or sideways.		•	
c-lenda™ Flush Swirl Jet		The c-lenda™ Flush Swirl Jet is designed for the lumbar areas of the spa. Water pressure rotates the eye of the jets to produce a swirling action to massage the lower back area.			•

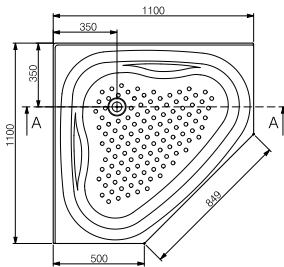
		• Standard		
Components		Description		
		Santai	Contour	Dolce Vita
c-lenda™ Flush Maxi Jet		High performance c-lenda™ Flush Maxi Jets deliver increased air and water flow. By rotating the eyeball of the jet, the water flow and direction can be adjusted.		
c-lenda™ Flush Suction			•	•
c-lenda™ Flush Air Control			•	•
Spa Key		The spa key is only available to the Dolce Vita spa bath collection. This device fully operates the hydro system and heater element. Other features include a rolling code to avoid interfering with other sensor devices and it is also water resistant.		
Auto-Heat Pump		Operated by a pneumatic air button mounted on the rim of the bath. The TriFlo's unique back plate design allows the heat generated by the motor to be transferred into the water allowing the pump to help maintain the water temperature.		
Xtra-Heat Boost Pump		The Xtra Heat boost pump has a heat element that is activated when the pump is turned on. The element is designed to maintain water heat (not heat from cold) if it is used for lengthy periods or in colder climates. The element remains on when the pump is being used and can only be disengaged when the pump is switched off. Operated by pneumatic air button		
Sensa-Touch Pad Heat Boost Pump		This pump is an upgrade from the Xtra-Heat boost pump. The touch pad located on the rim of the spa bath has two switches (1) turns the motor on or off (2) controls the heater element. The heater has 3 heat settings and the element can be engaged or disengaged whilst the pump is running. Note: The element is not designed to heat cold water.		

Components		Description	<div> <div>•</div> <div>Standard</div> </div>	Santai	Contour	Dolce Vita
EZI-FRAME Base Support Frame		The base support frame (rectangle) is bonded to the base of the bath or spa bath. This frame supports the base of the bath and has height adjustable feet for ease of installation. Frames suitable for most models / sold separately.		optional	optional	•
Base Support Frame (Galvanised) (adds 90-120mm)		The galvanised base support frame (rectangle or corner) is bonded to the base of the bath or spa bath. This frame supports the base of the bath and has height adjustable feet for ease of installation. Note: Frames suitable for most models / not sold separately.		optional	optional	•
Overflow		The Overflow outlet is positioned near the top inside edge of the bath or spa bath and designed to take any excess water back to the waste. Note: A base frame (to elevate the bath) is included in this option. (not suitable for shower over bath installation)		optional	optional	refer to product page
Headrest Fiore		Elegant straight soft pillow headrest that suits straight lumbar baths or spa model models. Fitted using suction cups. Available in white or black		optional	•	•
Headrest Sienna		Elegant curved soft pillow headrest that suits curved lumbar baths or spa bath models. Fitted using suction cups. Available in white or black		optional	•	•

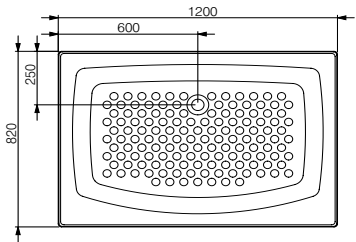
Dimensional Drawings



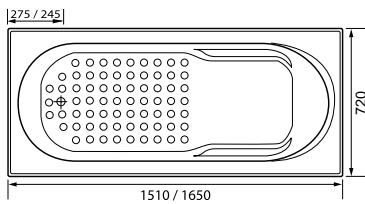
angelique - 1295 x 1295 x 480mm
1465 x 1465 x 480mm



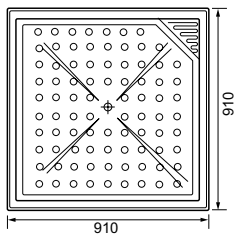
azzurro corner - 1100 x 1100 x 455mm
Not available as a spa.



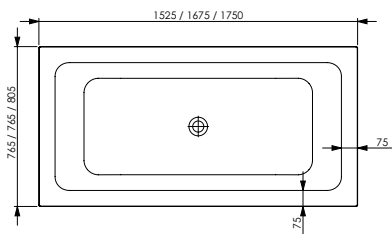
azzurro rectangle - 1200 x 820 x 425mm
Not available as a spa.



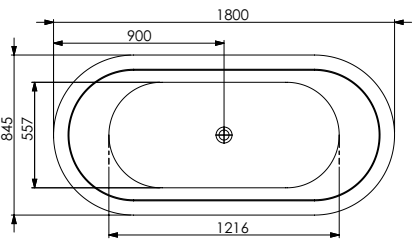
bambino - 1510 x 720 x 410mm
1650 x 720 x 410mm



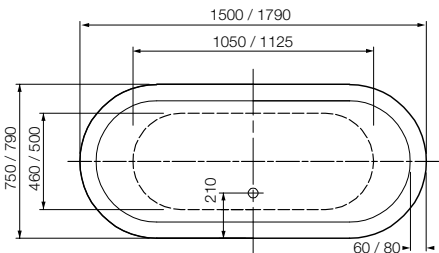
bella - 910 x 910 x 335mm
Not available as a spa.



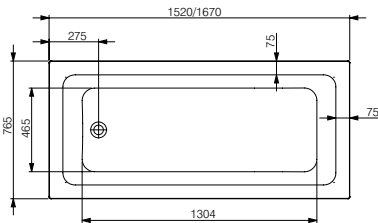
carina - 1525 x 765 x 440mm
1675 x 765 x 440mm & 1750 x 805 x 480mm



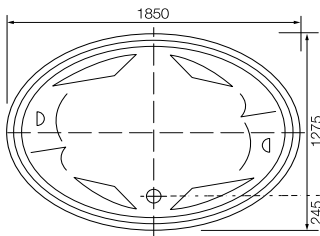
caval - 1800 x 845 x 485mm



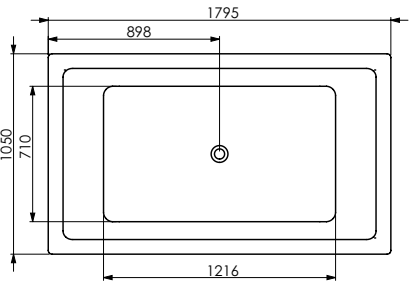
cool - 1500 x 750 x 600mm
1790 x 790 x 590mm



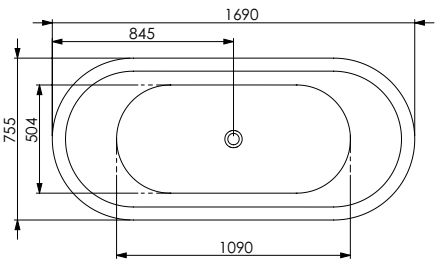
cortez - 1520 x 765 x 450mm
1670 x 765 x 450mm



duo - 1850 x 1275 x 485mm

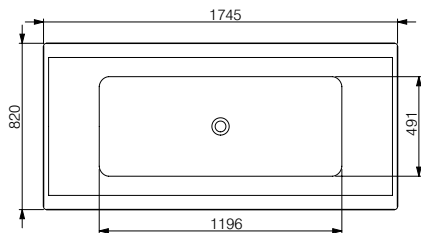


lago - 1795 x 1050 x 490mm

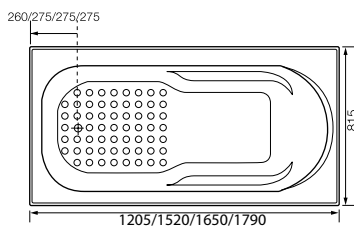


lido - 1690 x 755 x 476mm

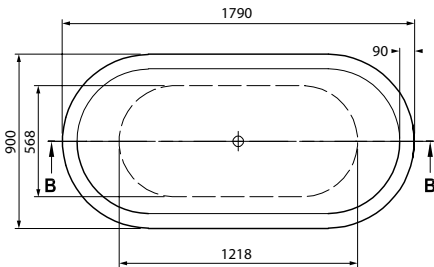
Dimensional Drawings



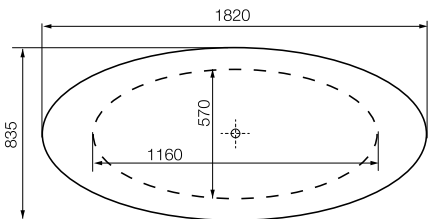
martino - 1745 x 820 x 485mm



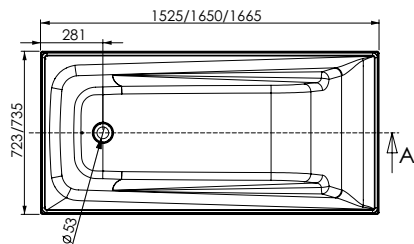
modena - 1205 x 815 x 425mm & 1520 x 815 x 445mm
1650 x 815 x 510mm & 1790 x 815 x 510mm



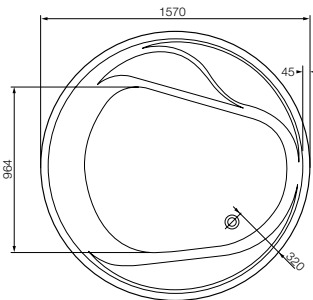
mintori - 1790 x 900 x 595mm(min) - 630mm(max)



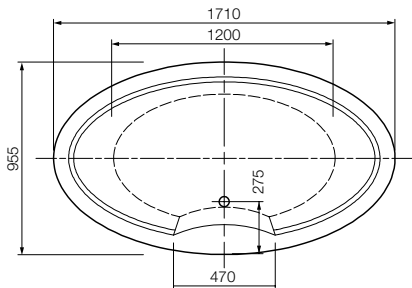
munich - 1820 x 835 x 765mm



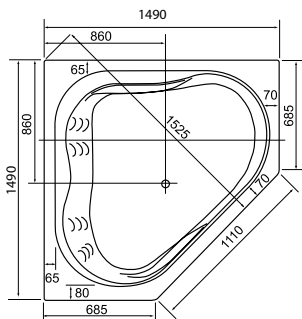
novara - 1525 x 735 x 447mm
1650 x 735 x 447mm & 1650 x 723 x 435mm



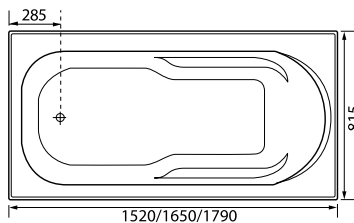
orion - 1570 x 575mm(min) 605mm(max)



oval - 1710 x 955 x 622mm

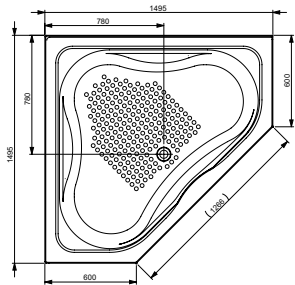


positano - 1490 x 1490 x 540mm

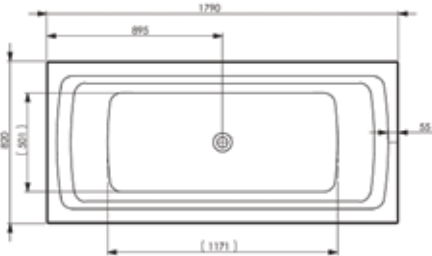


prima - 1520 x 815 x 445mm
1650 x 815 x 510mm & 1790 x 815 x 510mm

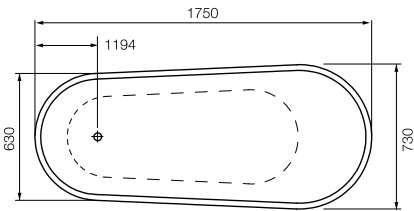
Dimensional Drawings



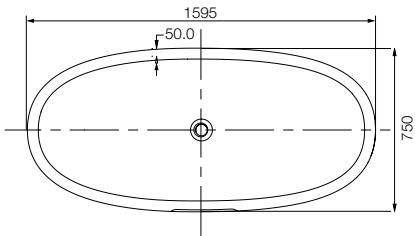
renee - 1495 x 1495 x 495mm



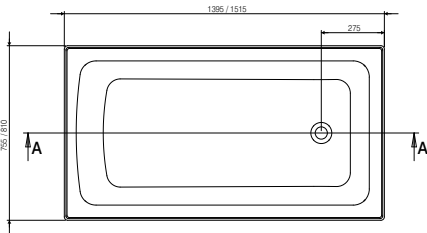
san diego - 1790 x 820 x 495mm



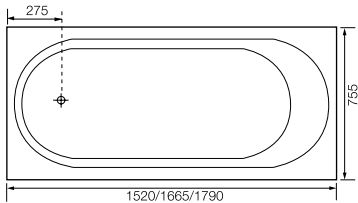
sarto - 1750 x 730 x 750mm



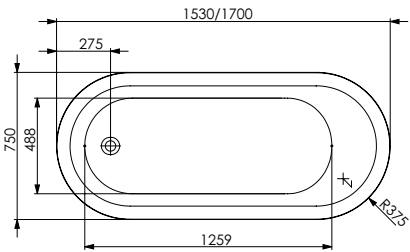
sheraton - 1595 x 750 x 625mm



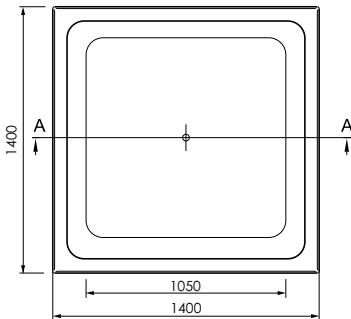
shenseki - 1395 x 755 x 480mm
1515 x 810 x 520mm



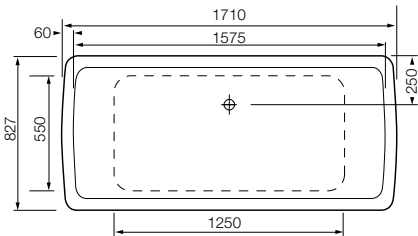
turin - 1520 x 755 x 445mm
1665 x 755 x 445mm & 1790 x 755 x 445mm



uno - 1530 x 750 x 480mm
1700 x 750 x 490mm



venice - 1400 x 1400 x 520mm



westin - 1710 x 827 x 615mm

Your Decina spa bath is supplied with all pipework completed up to and including the barrel union connections for the pump. The height of the pump is established in the factory to ensure the system will prime and self drain, and water tested prior to despatch.

In order for us to complete the system we need you to nominate your choice of pump position. In all cases the pump has to be located so it can be accessed for maintenance.

It can be located either under the bath rim (with access through the wall from the outside or adjoining room), taken through and fixed to an external wall or by housing the pump in an adjoining room, cupboard or within the tiled hob of the bath enclosure. For optimum performance the pump should be no more than 1.2m from the spa with no direction changes.

External Pump Positions:-

AX, AY, BX, BY, CX, CY, DX, DY, EX, EY

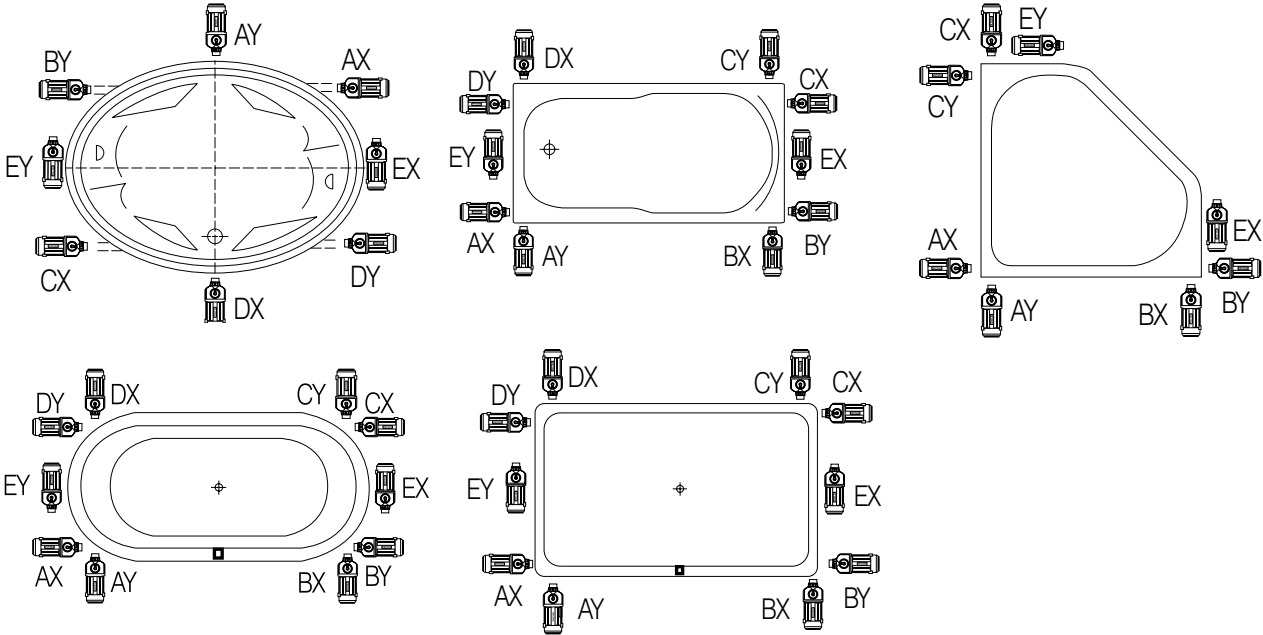
The pump is fully outside the perimeter of the bath in these positions. The pipework finishes flush with the edge of the bath and we supply 300mm of pipework, loose couplings and the barrel unions so the final connection can be completed on site. Should you wish to locate the pump more than this distance away from the spa, please nominate the length of extension pipework required (max 1.2m recommended).It is important that the height of the pump should be at the same level as our finished pipework (refer to installation instructions accompanying the product).

Other Pump Positions - EX and EY refer to the specifactions/dimensions pages.

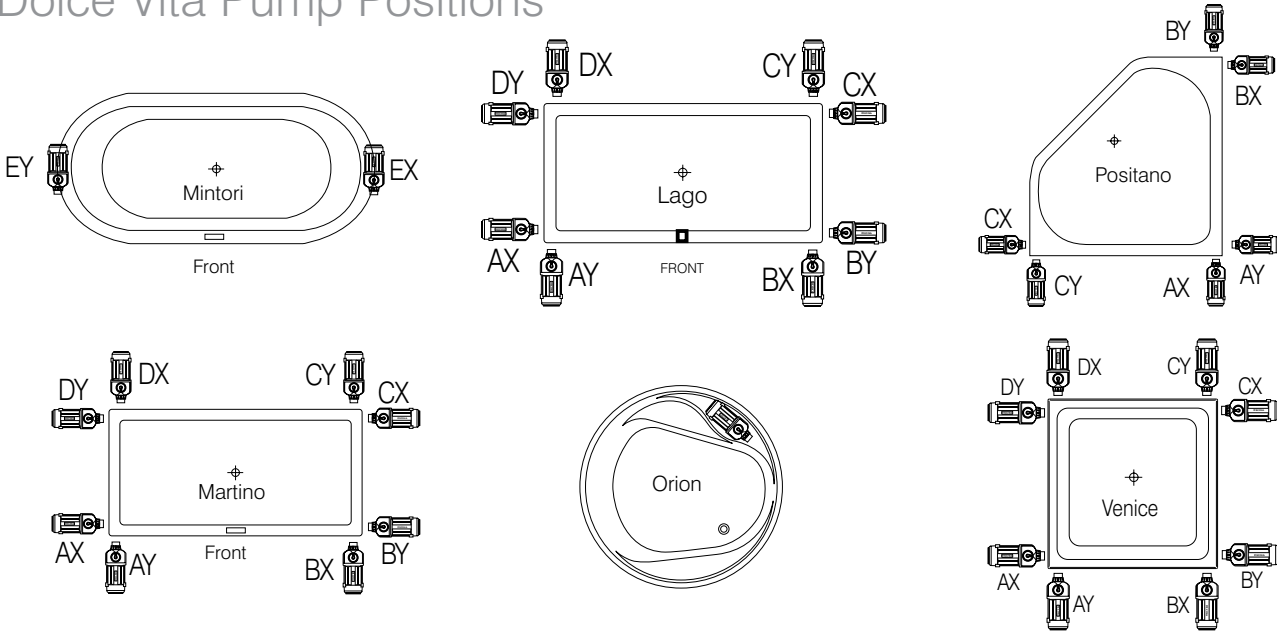
Frame and pump mount notes -

Frames with pump mount only available on selected models.

Santai & Contour Pump Positions



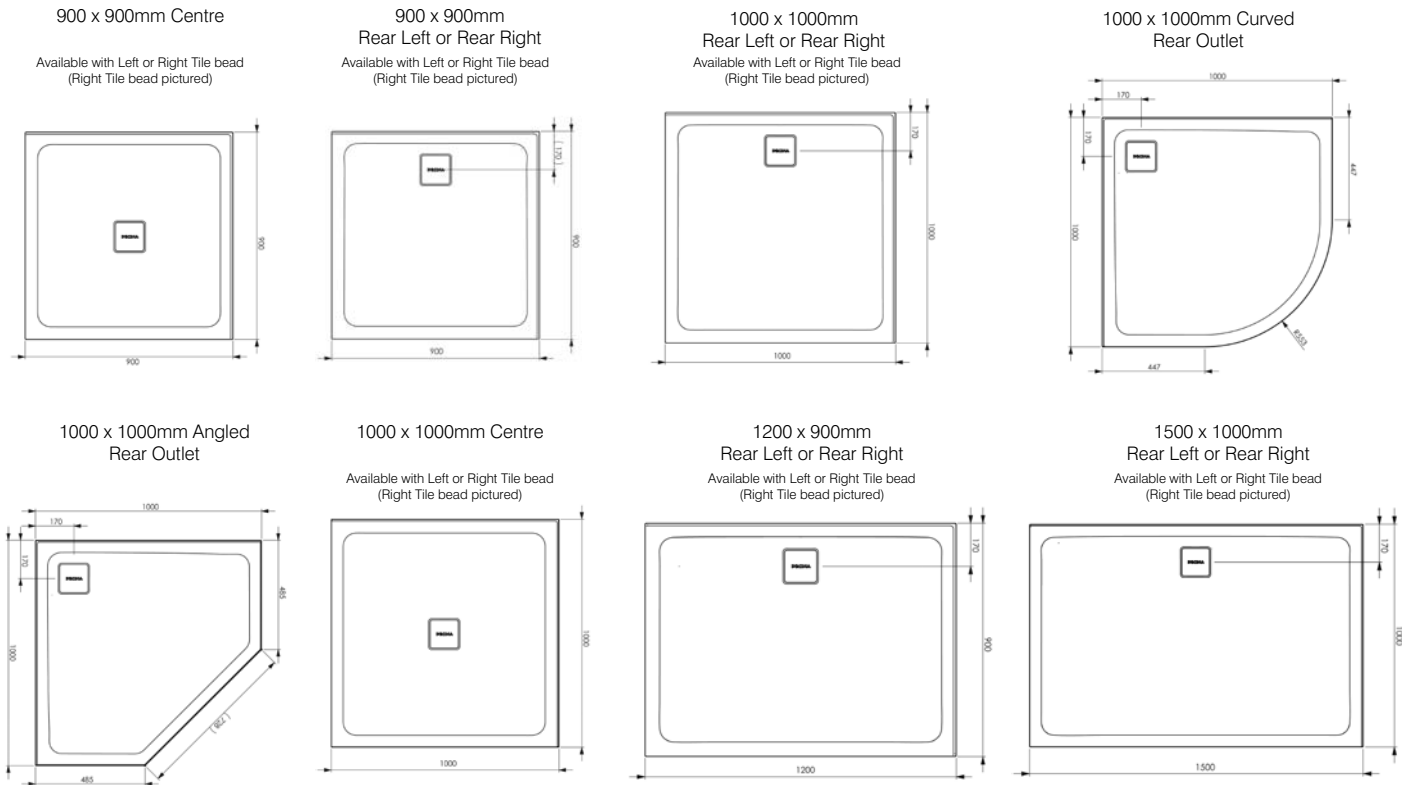
Dolce Vita Pump Positions



Ordering your spa bath

A spa bath is “made to order” and therefore can take up to ten (10) working days to complete and despatch from our factory. When ordering your spa from your Retailer, you will need to specify the model and size of your spa, pump location, choice of fittings, and any options you may wish to purchase. It is advisable to double check with your Retailer and Builder that your order form has been completed correctly to avoid any delays in delivery or incorrect product.

Shower Base Specifications



Decina’s Warranty

Decina Bathroomware Pty. Ltd. products carry the following Warranties on Manufacture and Materials:-

- 15 YEAR WARRANTY** Baths, All baths shown in this catalogue, except Freestanding Baths , Shower Baths and spa bath shells
- 10 YEAR WARRANTY** Freestanding Baths & all other baths manufactured by Decina, Shower Baths, Shower Bases, Spa Bath shells and pipework
- 5 YEAR WARRANTY** Spa Bath pumps, jets and fittings
- 1 YEAR WARRANTY** Overflows, headrests, shower walls and screens

Conditions

These extended warranties only apply to faults or defects which have arisen solely from faulty materials or workmanship in the Products and does not apply to other defects which may have arisen as a result of, without limitation, the following: accidental damage, installation damage, installation that does not follow the companies recommendations, abuse, misuse, maltreatment, abnormal stress or strain, harsh or adverse weather conditions, including excessive water temperature, or neglect of any kind of the Products. Any changes to the Product as supplied. Repairs of the Products other than by a Decina accredited or licensed service agent or technician are not covered. This extended warranty for the Products commences from date of purchase.

In addition to this extended warranty, certain legislation (including the ACL) may give you certain rights which cannot be excluded, restricted or modified, this extended warranty must be read subject to such legislation and nothing in this warranty has the effect of excluding, restricting or modifying those rights.

Warranty Claims

To make a warranty claim, the following documentation must be posted, faxed or emailed to Decina Bathroomware Pty Ltd (contact details listed below):

- Proof of Purchase (original invoice from the supplier)
- Details of the warranty claim including the date of installation, installers details and head contractors details, the date the issue has been found
- Your contact details

If the Product has not been installed, please contact Decina for their authorised agent to inspect the Product. If the claim is accepted the Product can be returned with the Proof of Purchase (POP), to the place of purchase or Decina will arrange a collection and replacement. Note: The extended warranty only applies to the original owner and is not transferable.

Should any warranty claim be made and attended to by a Decina authorised Service Agent and that in the opinion of the Service Agent or Decina, the problem was from faulty installation or use of the Products in conjunction with Products of another manufacturer or from some other cause other than a manufacturing defect of the goods for which Decina is responsible. Decina Bathroomware Pty Ltd reserves the right to charge a service fee for each service staff attending the premises where Products have been installed.

As part of Decina's commitment to continuous improvement, Decina reserves the right to make changes to its Product at any time.

Our goods come with guarantees that cannot be excluded in the Australian Consumer Law. You are entitled to a replacement or refund for a major failure and for compensation for any other reasonably foreseeable loss or damage. You are also entitled to have goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure.

Note – The Warranties above apply only to products shown in this catalogue. Other products manufactured by Decina may have different warranty arrangements

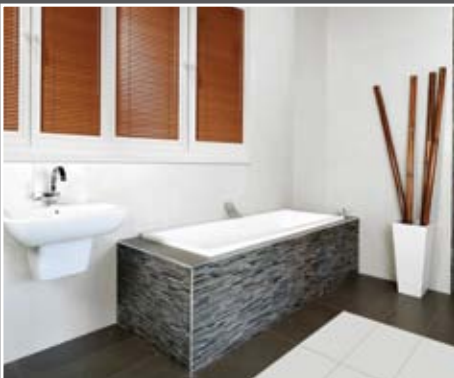


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